

Information on printing data creation

- Printing data only as PDF/X4-file or a high-resolution PDF (PDF 1.7)
- Bleed allowance** (coloration) at least 2 mm
- Colors** in CMYK-mode
- Die line** saved as full tone color "Dieline" in 100% magenta.
- Please adjust the die line to "overprint" and the line weight to 0,5pt or 0.2 mm
- Fonts converted in paths or embedded
- Images in CMYK, min. 300 dpi (no RGB)
- Special colors** saved as a full tone and named accordingly
Pantone Solid Coated or HKS
- White background saved as full tone "HPI-White" in 100%
- Cyan lacquer areas saved as full tone "Lack"
- For perforations please provide exact measurements.
- Print space** (text): at least 1.5 mm space to the die cutter
- Line weights minimum:**
 - Digital printing: 0.1 mm positive and negative
 - Silkscreen: 0.1 mm positive, 0.2 mm negative
 - Flexographic: 0.1 mm positive, 0.15 mm negative
- EAN barcodes** must comply with the minimum SCO requirement (80%), otherwise the readability cannot be guaranteed.

Do you have any further questions? We would like to help you.

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